

TPM CIRCLE NO :-	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME :	LOSS NO. / STEP								
DEPT :-	RESULT AREA	P	Q	DEF :- A	C	D	S	M	

CELL :- Drum gear washing m/c **CELL NAME :-** M/C shop **M/C STAGE :-** Washing **OPERATION :-** Cleaning

KAIZEN THEME :- MTBF to be reduce

IDEA :- Change the material grade

WIDELY/DEEPLY:-

COUNTERMEASURE:- Replaced the MS shaft by SS shaft

BENCHMARK	01No.
TARGET	0 No.
KAIZEN START	01.01.2016
KAIZEN FINISH	01.01.2016

PROBLEM / PRESENT STATUS :-
Roller shaft getting rusty because of MS material used

TEAM MEMBERS :-
Pawan, Manjunath



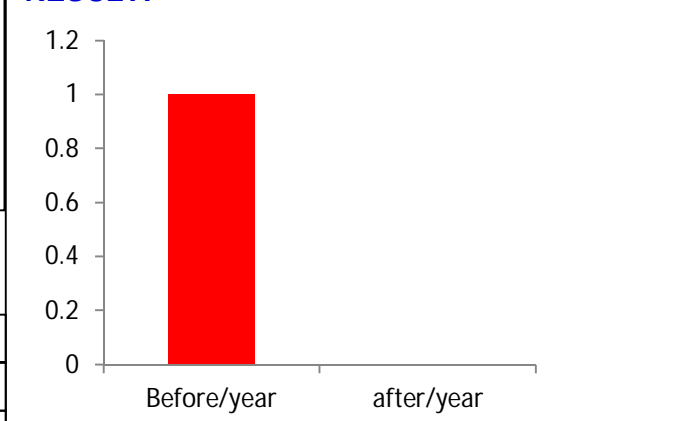
BENEFITS :-
MTBF will increase

BEFORE

AFTER

Why1 :-MS shaft replaced by SS shaft
Why2:-MS shaft getting rusty
Why3:-Not suitable at coolants

RESULT:-



KAIZEN SUSTENANCE

WHAT TO DO. Irreversible kaizen
HOW TO DO: ---
FREQUENCY:----

ROOT CAUSE :-Weak material grade

COST INCURRED

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
11583	---	11583

REGISTRATION NO. & DATE: #974, 01.01.16

HORIZONTAL DEPLOYMENT

REGISTERED BY :- Dinesha.M

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
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MANAGER'S SIGN :-